

# DX1060

## PLASTIC PRIMER

### Description

1K primer for 3-stage plastic painting system

### Products

DX1060 Plastic Primer

### Properties

- Easy to apply
- Adheres to all exterior plastic car parts
- Ready to spray







### Substrates

- Exterior plastic car parts

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### PRODUCT PREPARATION

	<b>Mixing ratio</b>	Ready to spray				
		Shake well before use				
	<b>VOC</b>	789 g/l				
	<b>Spray viscosity at 20°C</b>	DIN 4	ready to spray			
		FORD 4				
		AFNOR 4				
	<b>Spray equipment</b>		Fluid tip	Distance	Pressure	
		<b>Compliant guns</b>				
		Gravity feed	1.3-1.4 mm		2.0-2.5 bar inlet pressure	
		Suction feed				
		Pressure feed				
		<b>HVLP guns</b>				
		Gravity feed	1.4-1.5 mm		0.7 bar atomization pressure	
Suction feed						
Pressure feed						
	<b>Number of coats</b>	1				
	<b>Flash time</b>	Air dry 10 min / 18-22°C				
	<b>DFT</b>	1-2 μ				
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### RECOMMENDED USE

#### Surface preparation

Before applying DX1060, clean the surface, sand and degrease properly.

#### Equipment cleaning

Use a correct solventborne gunwash.

#### Remarks

- Apply a thin coat of DX1060
- DX1060 can be tinted with maximum 5 % DUXONE® tints.
- Stir thoroughly before use.
- Degrease AAS, ABS, PC and PVC with a correct final cleaner/degreaser.  
For PA, EP and PUR do not use DX1060.  
For PP and POM flame treatment is needed.
- Material has to be at room temperature (18-25°C) before use.
- For more specific information, please contact your representative.

#### Product data

Package viscosity:

Theoretical coverage: 17 m<sup>2</sup>/l at 2 μ DFT - ready-to-spray

Products	Packages	Shelf life at 20°C (year)	Density (kg/l)
DX1060	1 l	2	0.88

#### Safety

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.